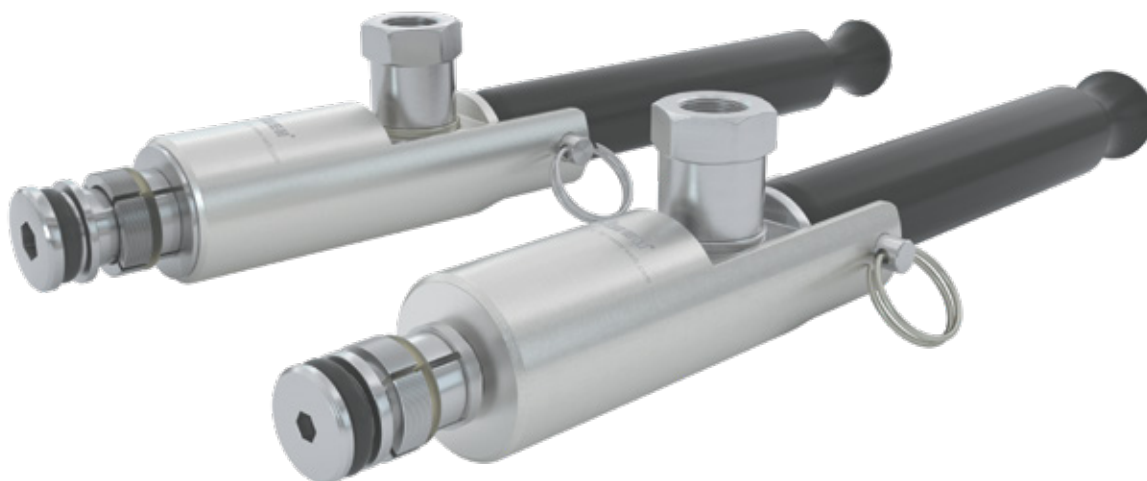


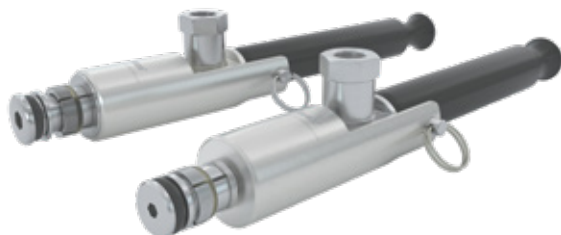
# Type **TW230**

**WEH<sup>®</sup> Quick connector for pressure and vacuum testing**  
of straight tubes and bores (internal tube Ø 9.5 mm - 22.2 mm)



## General

## DESCRIPTION


**Features**

- Connection in seconds
- No hand tightening required
- For connection into straight tubes and bores
- WEH® Jaw locking mechanism
- No seal adjustment required
- Wide range of tube tolerances up to  $\pm 0.25$  mm
- High-grade materials

With the WEH® TW230 Quick connector straight tubes of copper, steel or aluminium can be easily tested for leak tightness in just seconds. The radial sealing system reliably seals inside tube and bore diameters from 9.5 mm to 22.2 mm and bridges tube tolerances of up to  $\pm 0.25$  mm.

Connection to the straight tube is established by manual actuation of the clamping lever. Thanks to the WEH® Jaw locking mechanism the connector is securely located in the straight tube and the wear of the test piece is minimized as surface pressure is very low.

The TW230 is also suited for underwater, pressure decay and helium tests.

The WEH® TW230 is equipped with a NBR front seal. Other sealing materials on request. It is the customer's responsibility to clarify the media compatibility.

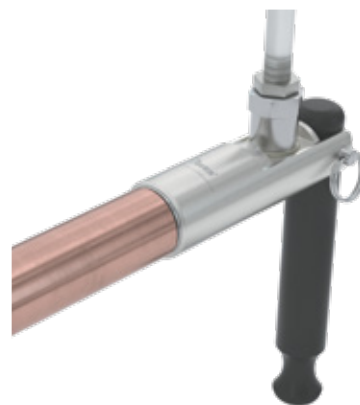
**Application**

Quick connector for pressure and vacuum testing of straight tubes and bores (sealing the internal tube diameter), as for example heat exchangers, pressure vessels, valves, transducers, compressors, condensers, evaporation coils, component and tubing systems, air conditioners, heating systems etc.

## TECHNICAL DATA

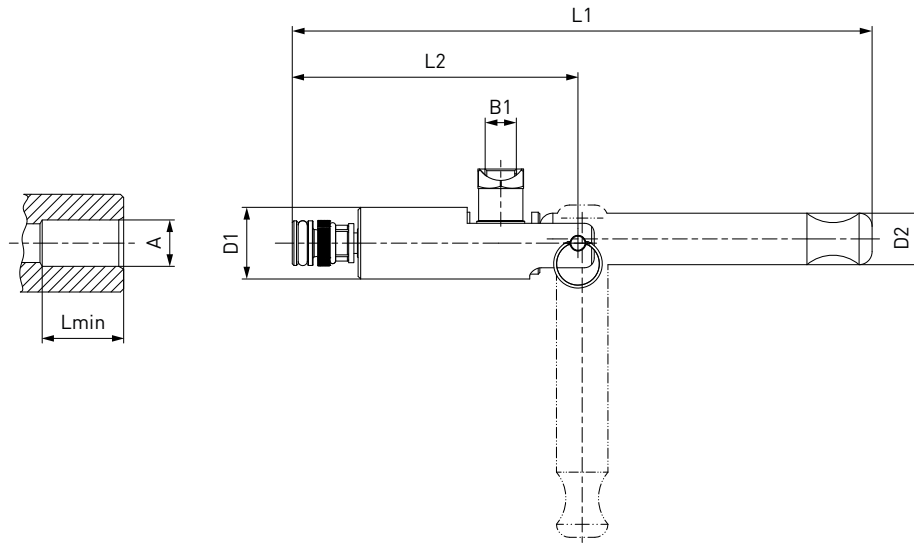
Characteristics	Basic version
Nominal bore (DN)	2 to 5 mm, acc. to design
Max. allowable operating pressure PS	Vacuum up to 70 bar
Temperature range	+5 °C up to +80 °C
Leak rate	$1 \times 10^{-3}$ mbar x l/s
Max. allowable surface finish of test piece	Rz8 $\mu$ m
Max. allowable material hardness of test piece	28 HRC
Material	Clamping jaws: corrosion-resistant stainless steel, hardened Housing: anodized aluminium
Sealing material	Front seal of NBR

Other designs on request

**Example of use:**


**Ordering**
**ORDERING** | WEH® TW230 Quick connector – body size 1

approx. dimensions (mm)



Part no.	Body size	Sealing range internal tube Ø $A \pm 0.25$	B1 (female thread)	D1	D2	L1	L2	Lmin*	Replacement seal set (consisting of 5 front seals + 1 retaining ring for the clamping jaws)
<b>C1-128668</b>	1	9.5 (3/8")	G1/8"	22	16	178	87.5	13.5	<b>B200B-129358</b>
<b>C1-128734</b>	1	10.0	G1/8"	22	16	178	87.5	13.5	<b>B200B-129364</b>
<b>C1-128742</b>	1	11.0 (7/16")	G1/8"	22	16	178	87.5	13.5	<b>B200B-129373</b>
<b>C1-128750</b>	1	12.0	G1/8"	22	16	178	87.5	13.5	<b>B200B-129381</b>
<b>C1-128756</b>	1	12.7 (1/2")	G1/8"	22	16	178	87.5	13.5	<b>B200B-129387</b>
<b>C1-128758</b>	1	13.0	G1/8"	22	16	178	87.5	13.5	<b>B200B-129389</b>
<b>C1-128767</b>	1	14.0	G1/8"	22	16	178	87.5	13.5	<b>B200B-129398</b>

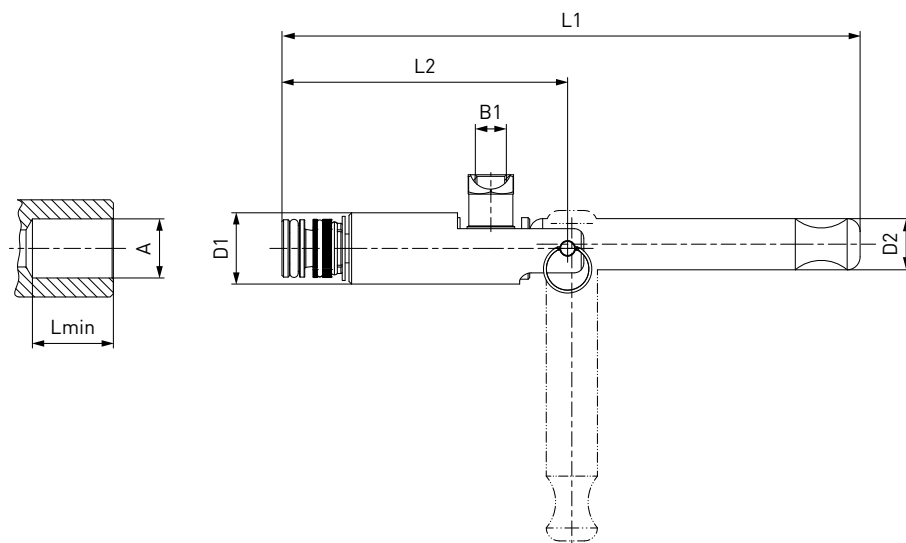
\* Lmin: minimum insertion length of test piece

When ordering, please state if testing reinforced fibre glass or plastic test pieces.

Other connection sizes on request

**Ordering**
**ORDERING** | WEH® TW230 Quick connector – body size 2

approx. dimensions (mm)



Part no.	Body size	Sealing range internal tube Ø $A \pm 0.25$	B1 (female thread)	D1	D2	L1	L2	Lmin*	Replacement seal set** (consisting of 5 front seals + 2 retaining rings for the clamping jaws)
<b>C1-128774</b>	2	15.0	G1/8"	22	16	178.5	88	16.0	<b>B200B-129405</b>
<b>C1-128778</b>	2	15.5	G1/8"	22	16	178.5	88	16.0	<b>B200B-129409</b>
<b>C1-128782</b>	2	15.9 (5/8")	G1/8"	22	16	178.5	88	16.0	<b>B200B-129414</b>
<b>C1-128783</b>	2	16.0	G1/8"	22	16	178.5	88	16.0	<b>B200B-129415</b>
<b>C1-128789</b>	2	16.5	G1/8"	22	16	178.5	88	16.0	<b>B200B-129421</b>
<b>C1-128792</b>	2	17.0	G1/8"	22	16	178.5	88	16.0	<b>B200B-129424</b>
<b>C1-128798</b>	2	18.0	G1/8"	22	16	178.5	88	16.0	<b>B200B-129436</b>
<b>C1-128805</b>	2	19.05 (3/4")	G1/8"	22	16	178.5	88	16.0	<b>B200B-129445</b>
<b>C1-128810</b>	2	20.0	G1/8"	22	16	178.5	88	16.0	<b>B200B-129450</b>
<b>C1-128820</b>	2	22.0	G1/8"	22	16	178.5	88	16.0	<b>B200B-129460</b>
<b>C1-128821</b>	2	22.2 (7/8")	G1/8"	22	16	178.5	88	16.0	<b>B200B-129461</b>

\* Lmin: minimum insertion length of test piece

 \*\* Replacement seal sets for body size 2 with a sealing range < 15.9 mm only contain 1 retaining ring for the clamping jaws  
 When ordering, please state if testing reinforced fibre glass or plastic test pieces.

Other connection sizes on request

Other connection types on request.

Required information for ordering see page 7, catalog no. 40.

Accessories

ACCESSORIES

The following accessories are available for the WEH® TW230 Quick connector:

Screw plug for plug version

If the WEH® Connector is used as a plug, the media inlet 'B1' can be sealed with a screw plug of stainless steel with an o-ring of NBR 70° Shore for high pressure range. It is recommended that the media compatibility of the seal be tested by the customer!



Part no.	Description	Connection (male thread)	Pressure range
W9329	Screw plug (high pressure)	G1/8"	0 - 350 bar

## Technical explanations

### TECHNICAL EXPLANATIONS

#### Abbreviations/Definitions

For explanation of abbreviations, definitions of terms and further explanations, see the applicable Technical Appendix of the corresponding catalog or visit [www.weh.com](http://www.weh.com).

#### Illustrations

The illustrations and/or images used in these data sheet are particularly provided for illustrative purposes only and may differ in some details from the actual product. For binding information, please refer to your individual orders.

#### Safe product selection

Our WEH® Products are designed to be operated by qualified professional users (insofar as WEH® Products are also designed to be operated by other users in individual cases, this is explicitly stated in the corresponding operating instructions). Please note that WEH does not know your system and therefore - also due to the large number of different potential applications of WEH® Products - cannot perform tests on all potential types of application. You alone are responsible for the selection, configuration and suitability of WEH® Products, especially according to the requirements of your system. Before purchasing WEH® Products, please particularly ensure that our products are compatible with your intended use, your performance data, your material and fluids, your system concept and your system limits according to our product specifications. Please also consider your technical and legal requirements for operation, handling and maintenance. The quality and safety of WEH® Products is our highest priority. For this reason, WEH® Products may not be used outside the specifications in the relevant data sheets and product descriptions. If you are not sure whether the WEH® Product is suitable for your system and intended use, please contact us in advance. We also strongly recommend that you refrain from using third-party spare parts or a combination of WEH® Products with unsuitable third-party products. You alone are responsible for reviewing the suitability of third-party products. WEH® Products and WEH® Spare parts comply with our quality and safety standards.

#### Service life

WEH® Products are generally products which may be subject to wear and fatigue during operation and depending on your individual application/use. For details - in particular regarding the corresponding minimum inspection and maintenance intervals - please refer to the respective operating instructions for the WEH® Product.

#### Explanation on the Pressure Equipment Directive

These WEH® Products are generally classified as pressure accessories in accordance with Article 2 (5) of the Pressure Equipment Directive 2014/68/EU and are considered to be similar to piping. These WEH® Products may not be used as safety accessories. Furthermore, it is pointed out, that these WEH® Products are designed and placed on the market in accordance with the requirements of Article 4 (3) of the Pressure Equipment Directive 2014/68/EU. The assessment with regard to a different classification can, however, be made on request.

#### External change management

WEH reserves the right to update, optimise and adjust its products continuously. This may result in corresponding changes of the product. Customers will be informed proactively or unsolicited by WEH only in individual cases about product updates, product optimisations and/or product adaptations that have been carried out. You are free to contact WEH at any time to request information about any product updates, product optimisations and/or product adjustments.

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## » Contact

More questions? – Great! Don't hesitate to contact our experts.

Manufacturer:

**WEH GmbH Precision Connectors**

Josef-Henle-Str. 1

89257 Illertissen / Germany

Phone: +49 7303 9609-0

E-Mail: [sales@weh.com](mailto:sales@weh.com)

Website: [www.weh.com](http://www.weh.com)